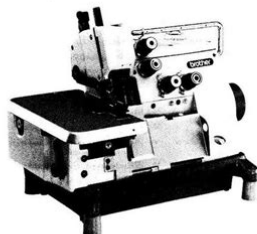


brother

HIGH SPEED OVERLOCK SEWING MACHINE
OVERLOCK-SCHNELLNÄHMASCHINE
MACHINE À COUDRE À POINT DE SURJET À VITESSE
MAQUINA DE COSER SOBREORILLADORA ULTRARRAPIDA

INSTRUCTION MANUAL
BEDIENUNGSANLEITUNG
MANUEL D'INSTRUCTIONS
MANUAL DE INSTRUCCIONES

EF4-B511
EF4-B531
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Temperatures which are lower or higher than thisThe relative humidity should be within the range ofExcessively dry or humid environments and dewIn the event of an electrical storm, turn off the powerLightning may cause problems with correctThe pneumatic delivery capability should be greaterInsufficient pneumatic delivery capability may causeInstallation. Machine installation should only be carried out by aContact your Brother dealer or a qualified electricianThe sewing machine weighs approximately 120 kg. Installation of the sewing machine and adjustment ofDo not connect the power cord until installation isHold the machine head with both hands when tiltingIn addition, do not subject the machine head to extraIf this is not observed, the machine head mayBe sure to connect the ground. If the groundFurthermore, do notIf this is not observed, fire or electric shocks mayInstall belt covers to the machine head. If using a work table which has casters, the castersBe sure to wear protective goggles and gloves whenIf care is not taken, inflammation can result. Furthermore, do not drink the lubricating oil. DiarrheaKeep the oil out of the reach of children.This sewing machine should only be used byIf using a work table which has casters, the castersThe sewing machine should not be used for anyAttach all safety devices before using the sewingBe sure to wear protective goggles when using theIf goggles are not worn, there is the danger that if aDo not touch any of the moving parts or press anyTurn off the power switch at the following times. If an error occurs in machine operation, or ifThen contact your nearest. Brother dealer or a qualified technician. If the machine develops a problem, contact yourCleaning. Turn off the power switch before carrying out thisBe sure to wear protective goggles and gloves whenIf care is not taken, inflammation can result. Furthermore, do not drink the lubricating oil. DiarrheaKeep the oil out of the reach of children. Maintenance and inspection.

Maintenance and inspection of the sewing machineAsk your Brother dealer or a qualified electrician toTurn off the power switch and disconnect the powerIf this is not done, theDisconnect the air hoses from the air supply and waitIn addition, do not subject the machine head to extraIf this is not observed, the machine head mayIf the power switch and air need to be left on whenUse only the proper replacement parts as specifiedIf any safety devices have been removed, beAny problems in machine operation which resultThe following warning labels appear on the sewing machine. Please follow the instructions on the labels at all times when using the machine. If the labels have beenSafety devices. Devices such as eye guard, finger guard,Needle bar guard. Eye guard. Needle guide cover. Finger guardTable processing diagram. 4Checking the sewing pattern in testAutomatic sewing automatic mode.50Page 39. Settings such as sewing speed and sewing lengthCutting selection can be easily set using key operations. Page 47. The timing for cutting the material can be easilyCutting before sewing. Cutting after sewing. No cuttingPage 48. The setting position forward or back for the materialEasy threading in threading modePage 49. In threading mode, the needle bar rotates 180 degreesIn addition, safety is ensured because the sewingThe sewing mode can be switched while sewing is inREET keyControl box. Operation panel. Treadle unit. Treadle commerciallyavailable. Safety devicesHand start switch. STOP switch. Upper shaft pulley. Feed base. Cotton standBelt coverWithout bartack. Taper bartack. Straight bartack. Round bartack. Straight buttonhole. Without bartack. Circular stitchContact your Brother dealer or a qualified electricianThe sewing machine weighs approximately 120 kg.

<http://www.raumboerse-luzern.ch/mieten/bosch-washing-machine-nexxt-800-manual>

Installation of the sewing machine and adjustment ofDo not connect the power cord until installation isAll cords should be secured at least 25 mm away fromIf this is not observed, there is the danger that fire orBe sure to connect the ground. If the ground connection is not secure, you run a highInstall the safety covers to the machine head andHold the machine head with both hands when tilting itIn addition, do not subject the machine head to extraIf this is not observed, theIf using casters, use ones which can bear the total weight of sewing machine and table. Check that the control box is at least 10 mm away from the leg. If the control box and the leg are too close together,

it mayThe method of processing the table varies depending on whether the machine head is sitting on the table or embedded intoFor pneumatic unit. For operation panel cord. For control box. For cords. For cordsFor operation panel. For treadle unitFor valve unit. For oiler. For cotton standFor power switch. For bed base. For table leg. For provisionally holdingMelamine veneer panelWhen embedding the machine head into the table, some extra components will be required, so contact the place of purchaseInstalling the table reinforcement plates embedded installation only”.. For pneumatic unit. For Lshaped reinforcement plates. Shaded area shouldFor operation panelFor valve unit. For bed support plate. Melamine veneer panelIf this is not done, injury to feet or damage to the control box may result.LegOperator. Use the remaining two staples toOperatorTableIf this is not done, theProvisionallyProvisionallyInstall so that they are horizontal toAfter installing the machine head,In addition, do not subject the machine head to extra force while it is tilted back. If this is not observed, the machineDo not hold the feed base 2 and the feed guide shaft 3. If this is not observed and the feed base 2 or feed guideThe machine head can be tilted back and returned to one of two heights.

<http://islamkennis.com/images/computer-organization-william-stallings-solution-manual.pdf>

Gently lift up the machine head until the head supportRemove the head support lever 4 from section A of theBe sure to check that the head support lever 4Second stepAfter lifting up the machine head, remove the head support lever 4 from section B of the hinge support shaft 5, and thenAfter gently lifting up the machine head, remove the head support lever 4 from section A of the hinge support shaft 5.If care is notOiler. Oiler spring pin. Use a hammer or similar to tap the pin 4 so that its headIf the knot is above the pin 4, it mayOnce installation is complete, return the machine head toInstall the cotton stand so that it is at the far left of the tableOperatorThreading the thread when the cotton stand is installed onInstall to the underside of the table.Valve unit. Air tube No. 4. Insert air tube No. 4 5 into the joint 6Pass the connector of the foot switch conversion harness 2Work clamp switch. Start switchPass the connector of the treadle unit 1 into the control boxInstalling the operation panel”.Pass the connector of the treadle unit 1 into the control boxInstalling the operation panel”.When setting up on top of the table, use only two of thePass the cord of the hand start switch 1 through the tableInsert the cord into the quick tube 6, and then pass itStart switchBe sure to make the ground connection. Refer to “4142. Connecting the ground wire”.. Connectors. X pulse motor encoder 5pin white. Y pulse motor encoder 5pin blueTreadle, 2pedal foot switch, hand start switchOperation panel 8pin. Hammer position sensor. Machine head safety switch 3pinSTOP switch 6pinValve harness 12pin. Hammer valve harness 10pin. At main P.C. board. Insertion locationConnectors. Machine head memory 7pin. Upper shaft motor 3pin. Synchronizer 14pin. ConnectorsUpper tension release solenoid 4pin. Yfeed motor 4pin blue. Xfeed motor 4pin white. At power supply motor. P.C. board.

<https://domoticaaplicada.com/images/computer-organization-patterson-solution-manual.pdf>

Insertion locationInsertion locationIf the ground connection is not secure, you run a high risk of receiving a serious electric shock, and problems withSecure the cover 5 of the control boxCheck that the cords are not clampedRefer to the CE instruction manual forThe inside of the control box uses singlephase power.They may cause problemsNo. 6 into the nipples of theConnect the air hose coming from the compressor to the air unit which is installed underneath the table.If this is not done, theClose. OpenAdjust the hammer pressure adjustment regulator 1 to the minimum pressure setting which will allow cutting of the articleTo set to the standard pressure, adjust the main regulator 2 to 0.5 MPa.If the pressure isThe air pressure inside the bowl will be released and theAir will enter the bowl and the pointer will move.Close. OpenIf the machine is used without these devices attached, injury may result.Scrap that have been cut by the knife will come out of theIf the outlet is covered, it will not be possible for theIf this is not done, the machine may operate if the start switch is pressed by mistake, which could result in seriousBe sure to wear protective goggles

and gloves when handling the lubricating oil, so that it does not get into your eyes. Furthermore, do not drink the lubricating oil. Diarrhea or vomiting may result. Keep the oil out of the reach of children. The sewing machine should always be lubricated and the oil supply replenished before it is used for the first time. If too much oil is used when using the sewing machine for the first time, and also after long periods of nonuse, lubricate the sewing machine. Oil may get onto the thread while lubrication is being carried out. Carry out a test sewing to ensure that your material does not get damaged. Remove the left and right work clamp plates. Refer to "419. Installing and removing the work clamp plates". Move the feed base 3 to a position where it will not interfere with lubrication.

Turn the looper base and add 2-3 drops of oil in the places indicated by the arrows. Once lubrication is complete, install the work clamp plates. Otherwise the machine may operate if the start switch is pressed by mistake, which could result in serious injury. Thread the upper thread correctly as shown in the illustration below. If the cotton stand is installed on the machine, refer to the instruction manual CD "45. Threading Upper thread". When threading the lower thread, first remove the work clamp plates, and then thread the lower thread correctly as shown in the illustration below. If the cotton stand is installed on the machine, refer to the instruction manual CD "45. Threading". When threading the gimp, first remove the work clamp plates, and then thread the gimp correctly as shown in the illustration below. If the cotton stand is installed on the machine, refer to the instruction manual CD "45. Threading Gimp".

Cloth guides 2 are attached to the left and right work clamp plates 1. The material can be set so that it is vertical and parallel to the sewing direction. In addition, the width sewing margin can be set. Set the material so that its edges are aligned with the cloth guides. The following adjustment ranges can be obtained by the sewing length. Illuminates when the power is turned on. Illuminates when an error occurs. Press to reset errors, and to clear the production counter. This key is used to start automatic mode. Illuminates during automatic mode. This key is used to start test mode. Illuminates during test mode. This key is used to start manual mode. Illuminates during manual mode. This key is used to start cycle program mode. Illuminates during cycle program mode. This key is used to start program mode. Illuminates during program mode. This key is used when threading the threads.

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Illuminates when the THREAD key is pressed while the material setting position is set to cutting before. This key is used to switch the material setting position to cutting before. Illuminates when the material setting position is set to cutting after. This key is used to set cutting operation to cutting after. Illuminates when cutting operation is set to cutting after. This key is used to display the help screen. Illuminates while a CF card is being read from or written to. This key is used to change the sewing speed. This key is used to change the sewing length. This key is used to change the cutting spacing. This key is used to change the stitch pitch. This key is used to change the number of stitches sewn. This key is used to change the bartack length. This key is used to increase the values for program. This key is used to decrease the values for program. This key is used to increase the values for parameter. This key is used to decrease the values for parameter. This key is used to apply the values for parameter settings. This shows program numbers and messages. The power indicator 2 will illuminate and the contents of the panel will move to the material setting position. Indexer. Lapel device. Upper thread nipper device. Upper thread breakage detector. It is recommended that you register patterns that are sewn frequently as programs. After programs have been registered, you can retrieve the contents can be set by changing the independent program. Cycle program. Refer to In this case, the You can make the initial setting appear in the display by pressing the RESET. Illuminates. The display will change from flashing to illuminated, and this means that the You can cancel the setting change by pressing the ,, AUTO, TEST or. MANUAL key without pressing the ENTER key. Shortcut keys. The shortcut keys have the following six often used parameters registered. Sewing length. Parameter No. 02. Cutting spacing.

Parameter No. 03. Stitch pitch Parameter No. 04. No.

of eyelet stitches Parameter No. 05 No. Setting. Setting range. Initial value Setting. Unit. Setting range Initial value Straight bartack overlap amount Setting. Initial value Test mode can be used to make only the feed base move in the same way as during normal sewing, but with the upper shaft stopped. This Independent program Cycle program Refer to The work clamps will be lowered. The feed base will move to the sewing start position. When the final stitch is reached, the buzzer will Thread trimming and cutting operation will not be The number of remaining stitches 4 on the display will increase Press the start switch 6. No cutting. Cutting operations are not carried out. When "No cutting" is selected, the Cutting before sewing. Sewing is carried out after cutting has been When cutting before sewing is Cutting is carried out after sewing has been When cutting after sewing is The cutting operation changes as shown in the illustration each time a key is pressed. The feed base can be moved forward from the standard material setting position. This can make it easier to set the material in place. Cycle time will be reduced with this setting, particularly if cutting after sewing is selected. The feed base will move forward to the sewing start position. This is used to thread the upper thread. Refer to "52. Threading the upper thread" for details on using the threader.. When the sewing machine switches to threading mode, the needle bar . This allows the needle bar and feed base to move freely, in order to make threading of the upper thread easier. In addition, threading mode is safe because the sewing machine will not operate when the start switch is pressed or the treadle is The tension discs will open. The buzzer will sound, and then the needle bar . After this, energization of the X, Y and. Once the upper thread has been threaded, press the RESET key. After the home positions are detected, the needle bar and feed base will return to The tension discs will close.

If this is not done, the machine may operate if the start switch is pressed by mistake, which could result in serious Do not touch any of the moving parts or press any objects against the sewing machine while sewing. If this is not observed, it may result in personal injury or damage to the sewing machine. When carrying out automatic sewing for the first time, be sure to carry out a test sewing first. In addition, if using the sewing machine when the ambient temperature is cold, carry out several test sewing operations to Independent program Cycle program Refer to Place the material to be sewn under the work clamps, and then press the work clamp switch 5. The work clamps will be lowered. Sewing will then start. The STOP switch is used to stop the sewing machine if a problem occurs such as a thread breakage. The sewing machine will stop and the buzzer will sound. Press the RESET key once more. After the home positions are detected, the needle bar and feed base will move to the The buzzer will stop sounding. The Automatic sewing will resume. For cleaning, standard adjustments and more details, please refer to the instruction The following documents are contained in PDF format. How to use the Document CD. Refer to "Using Document CD" which comes with the Document CD or the help function of the Document CD. Recommended system configuration for using the Document CD Screen resolution Plug in required to access. Adobe Reader 6.0 or higher. Adobe, the Adobe logo, and Reader are either registered trademarks or trademarks of Adobe Systems Incorporated in the File Type Extension pdf. PDF Version 1.3. Linearized Yes. Page Count 62. Page Mode Use Outlines. XMP Toolkit XMP toolkit 2.9.113, framework 1.6. About uuid546e25c311bb4e81a984bb081acdba2b. Document ID uuid0a20f46238c64ca6914305dd57a0f01c. Creator PScript5.dll Version 5.2.2. Producer Acrobat Distiller 6.0 Windows. It contains 25 pages of information on how to thread, maintain, and operate the machine.

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This basic operation manual describes basic operations including sewing machine operations. For cleaning, standard adjustments and more details, please refer to the instruction manual contained in the Document CD. Basic Operation Manual Next Page 2 Thank you very much for buying a BROTHER sewing machine. Before using your new machine,Page 3 SAFETY INSTRUCTIONS SAFETY INSTRUCTIONS. This instruction manual and the indications and symbols that are used.Page 5 CAUTIONThis sewing machine should only be used by If using a work table which has casters, the.Page 7 0332B 0331BWithout bartack Taper bartack Straight bartack Round bartackWithout. Page 12 4. INSTALLATION 4. INSTALLATIONWhen embedding the machine head into the table, some extra components will. Page 15 4. INSTALLATIONConnect the air hose coming from the compressor to the air unit. Page 34 4. INSTALLATIONThread the upper thread correctly as shown in the illustration. Page 40 5. PREPARATION BEFORE SEWINGWhen threading the lower thread, first remove the work clamp plates,. Page 41 5. PREPARATION BEFORE SEWINGWhen threading the gimp, first remove the work clamp plates, and. Page 42 5. PREPARATION BEFORE SEWINGCloth guides 2 are attached to the left and right work clamp. Page 43 6. USING THE SEWING MACHINE OPERATION PANEL BASIC OPERATION 6. USING THE SEWING MACHINE OPERATION PANEL BASIC OPERATIONIt is recommended that you register patterns. Page 47 6. USING THE SEWING MACHINE OPERATION PANEL BASIC OPERATIONNo. Setting Setting range Unit Initial valueTest mode. Page 54 6. USING THE SEWING MACHINE OPERATION PANEL BASIC OPERATIONThe feed base can be. Page 57 6. USING THE SEWING MACHINE OPERATION PANEL BASIC OPERATIONThis is used to thread the. Page 58 7. USING THE SEWING MACHINE SEWING OPERATION 7. USING THE SEWING MACHINE SEWING OPERATION.

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